

Notes for your own settings

Tips: Make note of the original setting before you start tuning your air rifle.

| | | | | |
|-----------------------|--|--|--|--|
| Caliber | | | | |
| Regulator Pressure | | | | |
| Power Setting/Energy | | | | |
| Power tuning Adjuster | | | | |
| Velocity | | | | |
| Pellet/Slug | | | | |
| Pellet/slug Weight | | | | |
| Distance | | | | |
| Remarks | | | | |

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HUBEN K1 AIR RIFLE HANDLING & INSTRUCTION MANUAL



THANK YOU FOR CHOOSING HUBEN K1!
YOU ARE HANDLING A REVOLUTIONARY DESIGNED HAMMERLESS
SEMI-AUTOMATIC, PRE-CHARGE PNEUMATIC AIR RIFLE!

PLEASE READ THIS MANUAL COMPLETELY BEFORE HANDLING OR SHOOTING.
USE CAREFULLY IN ITS OPERATION. OPERATE THE RIFLE CORRECTLY AND
SAFELY. OBTAIN AND OBEY THE RELEVANT REGULATIONS AND LAWS IN YOUR
LOCATION. AND BE RESPONSIBLE IN YOUR USE OF THIS AIR RIFLE.



WARNING:

WARNING: Never attempt to disassemble this air rifle.

WARNING: Not a toy. This air rifle is intended for adult use only. Misuse or careless use may cause serious injury or death.

WARNING: Never point this air rifle at anyone ever at any time.

WARNING: Lead pellets. Do not inhale dust or put pellets in mouth. Wash hands after handling. This product contains lead, a chemical known to public to cause cancer and birth defects (or other reproductive harm).

WARNING: Use only clean and dry compressed air or inert gas in this air rifle. Do not use no Oxygen or other combustible gases, which can cause a fire or explosion that may result in serious injury or death.

WARNING: This air rifle could fire when dropped or jarred, with or without the safety engaged.

WARNING: Working temperature: - 10°C / 14°F to 60°C / 14°F

Before using your new air rifle, check if it is properly charged and obey below basic safety rules:

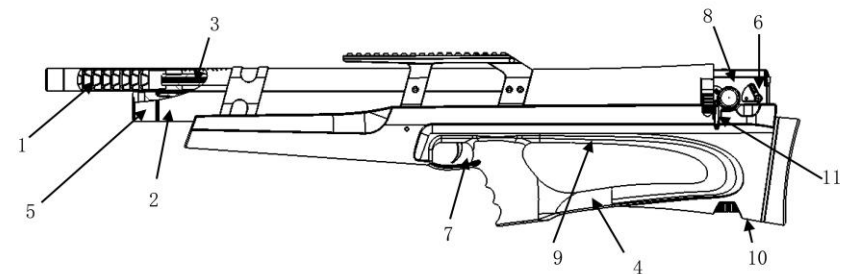
1. This air rifle can cause serious injuries and even death, whether it is loaded or not.

2. Never point the rifle at anyone, or allow anyone pointing a rifle at you, even if you know it is unloaded.
3. Always carry the rifle with the safety on "SAFE" and in such way that the direction of the muzzle will be under your control, even if you stumble.
4. Always be sure of your target and what lies behind it before firing with a rifle.
5. Never leave a loaded air rifle unattended.
6. Beware of targets that tend to cause ricochets (water, rocks, metal ... etc).
7. It is recommended that eye & ear protection be worn when charging the cylinder and while shooting.

Please read this owner's manual completely. Keep in mind that an air rifle is not a toy. Always carefully follow the safety instructions in this manual and keep this manual for future reference.

PART1. BASIC COMPONENT INSTRUCTION

FIG 1. BASIC COMPONENTS



- | | | | | |
|------------------------|------------------|-------------------|--------------------------------|--------------|
| 1. Suppressor | 2. Cylinder Tube | 3. Barrel | 4. Stock | 5. Fill Hole |
| 6. Safety | 7. Trigger | 8. Pressure Gauge | 9. Constant Pressure Regulator | |
| 10. Velocity Regulator | 11. Magazine | | | |

PART2. SPECIFICATION

| | |
|-------------------|--|
| MODEL | K1 |
| BARREL | 560mm / 22 inches |
| CALIBER | .22(5.5mm) OR .25(6.35mm) |
| VELOCITY | UP TO 1000fps |
| SAFETY | MANUAL SAFETY |
| CYLINDER PRESSURE | MAX 35MPa / 350bars / 5075psi |
| AIR CAPACITY | 292ml, TITANIUM ALLOY |
| CONSTANT PRESSURE | ADJUSTABLE CONSTANT PRESSURE |
| MAGAZINE TYPE | AUTO ROTATE .22(5.5mm) – 19shots; .25(6.35mm) – 17shots |
| SUPPRESSOR | INTEGRATED BAFFLES INSIDE SHROUD WITH VENT HOLES |
| POWER SETTING | CHANGEABLE POWER SETTING From 8J to 100J |
| RAIL | PICATINNY RAIL |
| STOCK | SYNTHETIC STOCK OR WOODEN STOCK |
| DIMENSION (L×W×H) | 810mm X 50mm X 190mm (32in X 2in X 7.5in) |
| NET WEIGHT | 3.4kg / 7.5 pounds |
| ACCESSORIES | FILL ADAPTOR, SPARE PARTS PACAKGE, TOOLS, OWNER'S MANUAL |

PART3. FUNCTION

1. Easy operation and high power (precision semi-auto valve without hammer).
2. High performance integrated silencer with tiny vent hole for a light and gentle report.
3. Integrated charging port with replaceable filter (various filter materials can be utilized, such as: paper, cotton, even napkin, as well as desiccant dryer material for cleaning the air supply).
4. Easy to load 19 shot (.22 caliber) or 17 shot (.25 caliber), non-removable circular magazine.
5. Adjustable constant pressure regulator (the pressure can be adjusted to fit for various pellets/slugs to obtain the best shooting accuracy).
6. Adjustable dynamic power to meet shooting requirements.
7. Titanium alloy air reservoir (withstands higher pressure for increased shot count).

PART4. OPERATION

1. MANUAL SAFETY

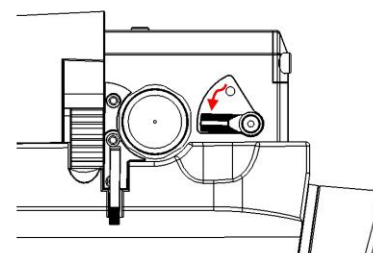


FIG.2

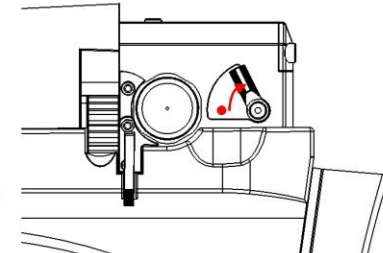


FIG.3

- ❖ Safety can be set to ON/OFF by hand.
(the red dot isn't visible means ON, the red dot is visible means OFF)
- ❖ Push the safety lever in the direction of the arrow to the "SAFE" position. The safety is ON, the trigger is blocked and the rifle cannot be fired. (FIG.2)
- ❖ Push the safety lever in the direction of the arrow to the OFF position, the rifle can be fired. (FIG.3)

- ❖ To avoid accidental discharge, keep the safety ON until you are sighted in on your target and ready to fire.

2. FILLING THE RIFLE

Attach the fill probe to your charging equipment, which must be equipped with a pressure gauge. Ensure both fill probe and the filler hole are clean from dirt, and then insert the fill probe into the filler hole (See FIG.4).

We recommend you fill the cylinder tube to more than 20MPa / 2900psi.

Never exceed the maximum storage pressure of 35MPa / 5075psi.

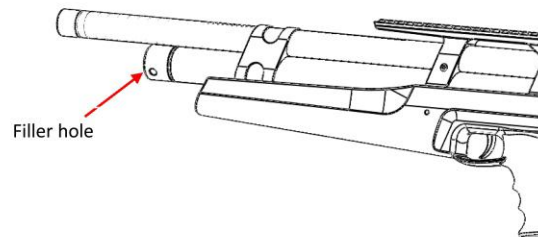


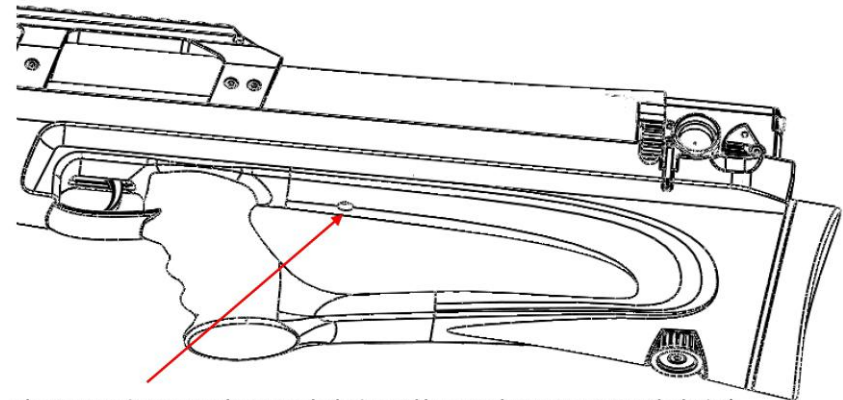
FIG.4

- ❖ When filling the rifle, ensure the magazine is unloaded.
- ❖ Be sure that the safety is on "SAFE" when filling the rifle, to avoid accidental firing.
- ❖ After filling the rifle, open the bleed valve on the filling equipment, ensure the air in the hose is exhausted out, then remove the fill probe from the filler hole. Then close the bleed valve.
- ❖ The cylinder tube is not removable. DO NOT disassemble the rifle under any circumstance.
- ❖ When the temperature of the rifle is below 0°C / 32°F, make sure that there is no moisture in the air of cylinder tube. Otherwise the moisture would become ice particles and possibly damage the dynamic sealing parts causing an air leak. USE CLEAN & DRY AIR AT ALL TIMES.
- ❖ Check and renew the filter element frequently.
- ❖ When filling the rifle ensure the magazine is unloaded.
- ❖ It is best to store the rifle with air in the cylinder tube.

3. REGULATOR AND POWER ADJUSTMENT

- ❖ The dynamic power should match to the working pressure (eg, 100J dynamic power should be not less than 18MPa working pressure), or it will lead to unusual leakage and cocking failure
- ❖ In case the pellets can't be fired, the adjustable power should not be set too low for heavy and over-sized pellets.
- ❖ The regulator pressure will increase or decrease after a long period non-use, while it will return back to normal when you use it. Note to adjust the adjustable power from the low to the high.
- ❖ When you clean the barrel, be certain that the magazine is unloaded and adjust the adjustable power wheel to the fully closed and lowest setting.

REGULATOR PRESSURE ADJUSTMENT

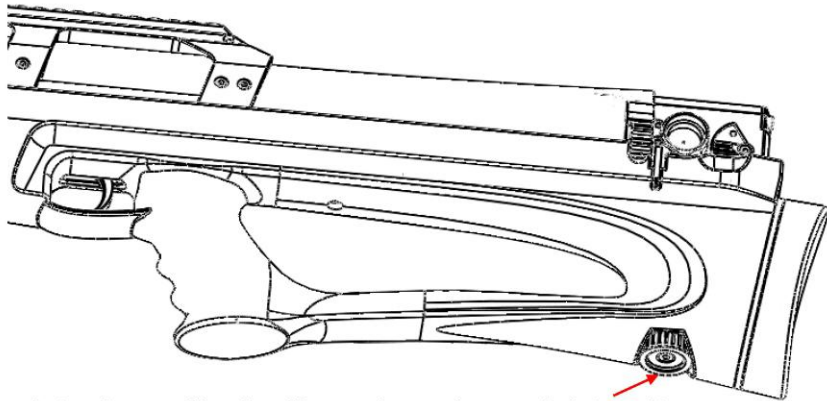


The pressure increases when turn clockwise and lowers when turn counter-clockwise)

Tool: Allen wrench

FIG.5

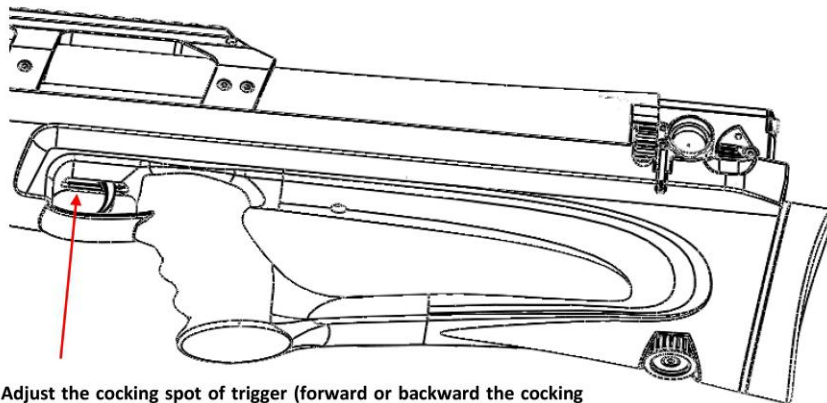
POWER ADJUSTMENT:



Velocity adjustment (the adjustable power lowers when turn clockwise and increases when turn counter-clockwise)

FIG.6

ADJUSTMENT TO COCKING SPOT OF TRIGGER



Adjust the cocking spot of trigger (forward or backward the cocking spot of trigger with allen wrench)

FIG.7

LOADING PELLETS

1. Lift the magazine release lever and the magazine can be revolved freely.
(Carefully lower release lever after loading magazine. Do not allow the lever to slam down)

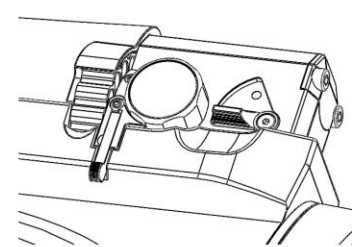


FIG.8

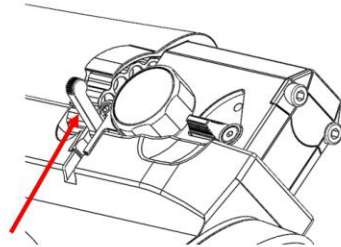


FIG.9

2. Load pellets

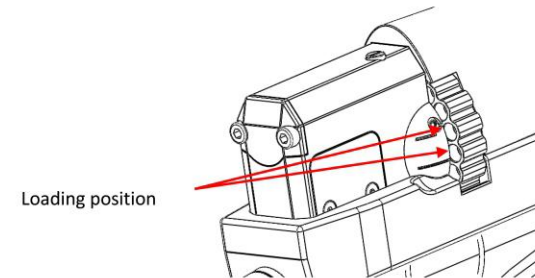


FIG.10

- ❖ With your rifle pointed down to the ground or downrange in a horizontal orientation, load your pellets and ensure they are set under the surface of the magazine. Rotate the magazine one full rotation after loading pellets to verify a smooth and unobstructed rotation. This process ensures the magazine will rotate when firing.
- ❖ During loading the magazine, undersized pellets might cause the pellet "falls" partly into the barrel, especially when the rifle is pointed down. If this happens (usually after loading 16 pellets), stop loading and start shooting.
- ❖ Use soft pellets only.

4. FIRING/SHOOTING

- ❖ Always point your air rifle at a SAFE DIRECTION.
- ❖ You and others with you should always wear shooting glasses to protect your eyes.
- ❖ Do not shoot at hard surfaces or at the surface of water. The pellet may bounce off or ricochet and hit someone or something you had not intended to hit.
- ❖ Always choose your target carefully. It is best to shoot at paper bull's-eye targets which are attached to a safe backstop. A heavy blanket should be hung behind the backstop to prevent ricochet should you miss the backstop.
- ❖ Your air rifle is suitable for both indoor and outdoor use. Please aim your target carefully. THINK about what you will hit if you miss the target.

TROUBLESHOOTING

1、 PELLET STUCK:

Performance: unusual leakage (dumping all air out the barrel), cocking reset failure, magazine won't rotate and the safety can't be moved to the "SAFE" position. In general, it is because that the magazine get stuck by something, or the oversized and deformed pellets fill the air path and make it stuck (the pellet is not aligned with the barrel, so the pellets get deformed under the pressure. The deformed pellets stuck the barrel in return).

Solution 1#:

- ❖ Adjust the working pressure to zero.
- ❖ Put the cleaning rod into the barrel and strike it slightly when the rod encounters resistance. Strike the pellets back to the magazine till the magazine can rotate or the magazine can return back to its original position at last when turn it right and left. (Do not use too much force, otherwise the stuck pellet will damage the magazine sealing ring and stuck the magazine).

Solution 2#:

- ❖ Adjust the working pressure to 10 – 12MPa.
- ❖ Turn the magazine in counter-rotation slightly, till the stuck pellet is aligned with the barrel (judged by observing the visible parts of the magazine both side of the receiver are symmetric).
- ❖ Shoot the air rifle, the stuck pellet will be out as normal shooting.
(Never point the air rifle at anything you don't wish to kill or destroy)

2、 UNMATCH BETWEEN DYNAMIC POWER AND WORKING PRESSURE :

Performance: unusual leakage (dumping all air out the barrel), sometimes cocking failure and the safety lever can't be moved to the "SAFE" position.

Solution:

When the cylinder tube pressure is enough,

- ❖ If you can cock and put on safety (normally if you can put on safety, then you can cock as well), turn up the working pressure or lower down the dynamic power.
- ❖ If you cannot put on safety, lower down the working pressure till you can move the safety lever fully. Then repeat above process.

3、 UNUSUAL FIRING :

Performance: the pellet fails to come out from the magazine chamber after firing. It is because of the low dynamic power in general. Turn up the dynamic power and try shooting again.

4、 ACCURACY LOWERED

In general, it is caused by changing another kind of pellet or lead contamination at the muzzle. It can be solved by using a high accurate pellet or cleaning the barrel.

5、 OTHERS:

Please consult local dealer or contact Huben.

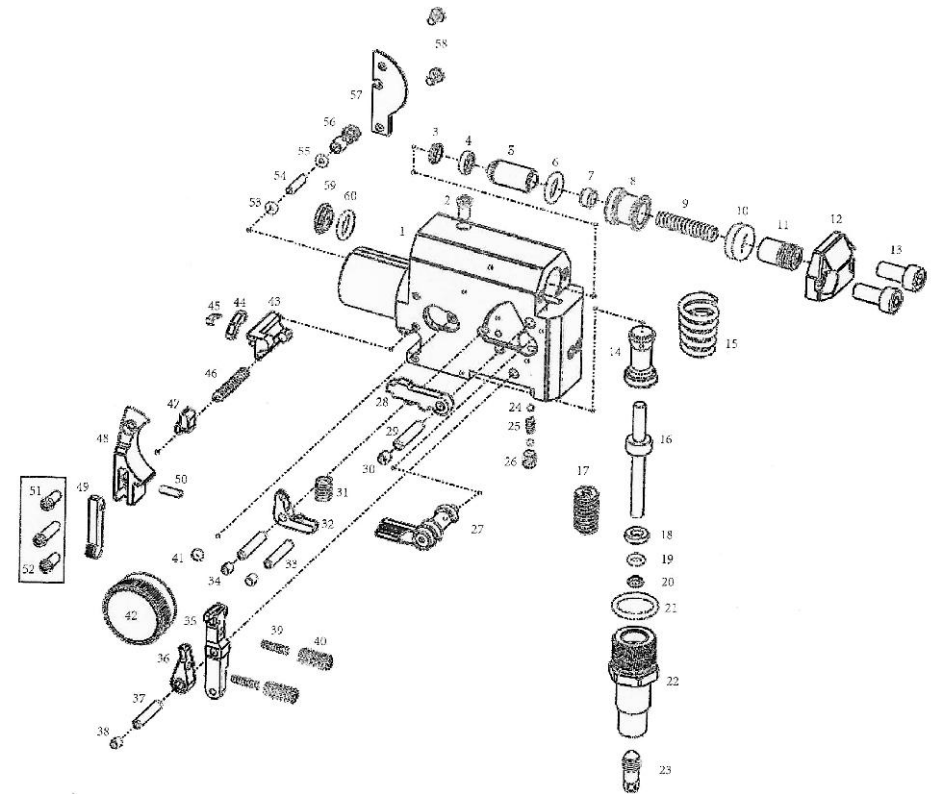
SAFETY MEASURES & WARNINGS

- ❖ This air rifle will shoot if cocked, loaded, safety disengaged and trigger pulled.
- ❖ Air rifles are not toys. Never let young children use an air rifle unsupervised. Adult supervision is strictly required during use. Misuse or careless use may cause serious injury or death.
- ❖ Learn how your air rifle operates and safe air rifle handling procedures before loading and using it.
- ❖ ALWAYS USE EYE & HEARING PROTECTION AND MAKE BYSTANDERS USE THE SAME. Failure to do so may result in eye injuries and permanent hearing loss.
- ❖ Do not point at anything you do not intend to shoot even though the air rifle is unloaded.

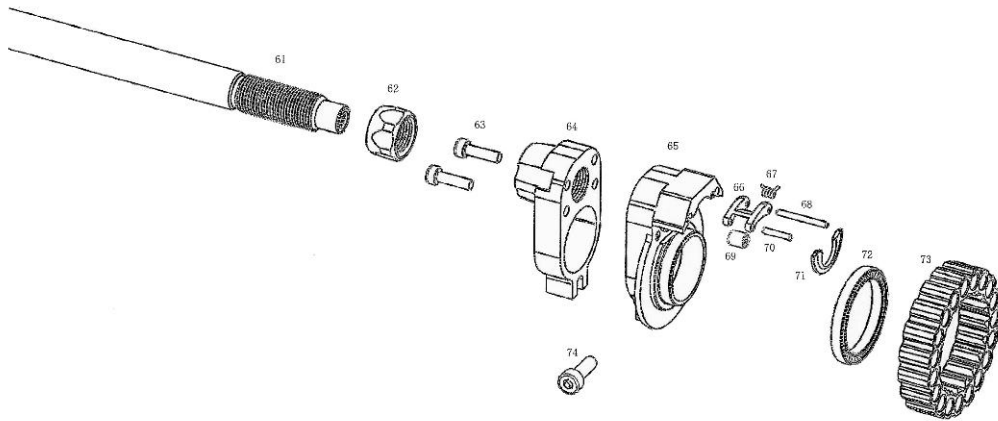
Always keep the air gun pointed in a safe direction.

- ❖ Never pull an air rifle toward you by the muzzle.
- ❖ Always aim at a safe target, taking care that it does not conceal any other object.
- ❖ Before you shoot, consider where the pellet will travel should you miss your intended target, thus ensuring no damage or harm could result. Be sure of your target before you pull the trigger. Never shoot at sounds.
- ❖ When shooting, always have a safe shooting range, that is; have a safe area for shooting, a safe distance between you and the target, and a safe backstop to trap the pellets and hold the target.
- ❖ Do not shoot at a target, which allows ricochets or deflections. Do not shoot into or at water.
- ❖ Do not shoot at or near power lines or insulators. Be especially careful in wooded areas where power lines may not be as visible.
- ❖ Do not load the air rifle until you are ready to shoot.
- ❖ Always keep your fingers away from the trigger & muzzle during cocking and handling.
- ❖ Do not run or jump when carrying a loaded or cocked air rifle. A loaded or a cocked air rifle should never be carried inside a vehicle, house, camp or public place. Never climb a tree or fence or jump a ditch with a loaded air rifle. In such a case, first unload it and hand the air rifle to a friend or place it on the ground on the other side of the obstacle before crossing yourself.
- ❖ When transporting the air rifle, keep it unloaded and "ON SAFE".
- ❖ Always keep the air rifle "ON SAFE" until you are ready to shoot even if the air rifle is unloaded.
- ❖ Do not put the air rifle away loaded and unattended.
- ❖ Always check to see if the air rifle is "ON SAFE" and unloaded when getting it from another person or from storage.
- ❖ Always keep the air rifle and/or pellets out of the reach of children. Keep the air rifle and pellets in separate places, better if under lock and key.
- ❖ Do not attempt to disassemble or tamper with your air rifle. Use a competent gunsmith. Many air rifles contain powerful springs or high pressure air cylinders which can cause serious injury if released in an uncontrolled manner.
- ❖ Always handle and treat your air rifle as though it were loaded.
- ❖ Improper use or handling of air rifles is not the responsibility of the manufacturer or distributor, under any circumstances. The user is responsible for any harm, which may be caused.
- ❖ Think first, shoot second. Don't rely on any mechanical safety. Half safe is not safe.
- ❖ Be safe, not sorry. Respect other's property.
- ❖ Air rifles should never be used under the influences of alcohol or drugs.

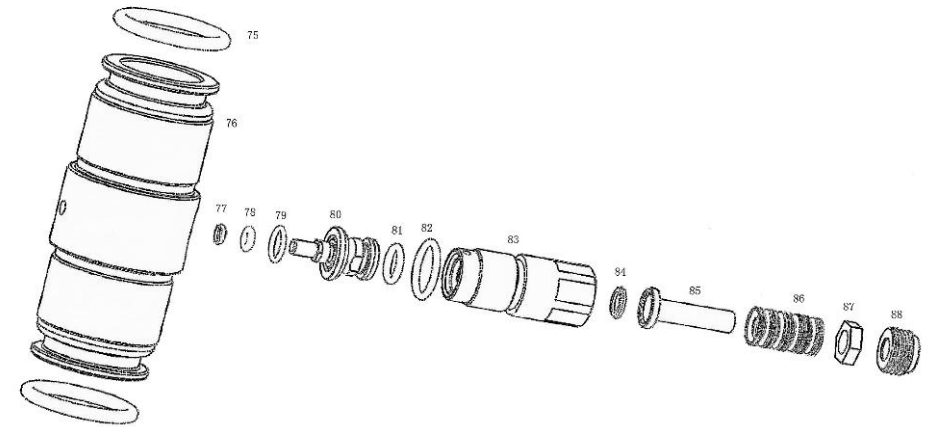
Exploded Drawing 1.



Exploded Drawing 2.

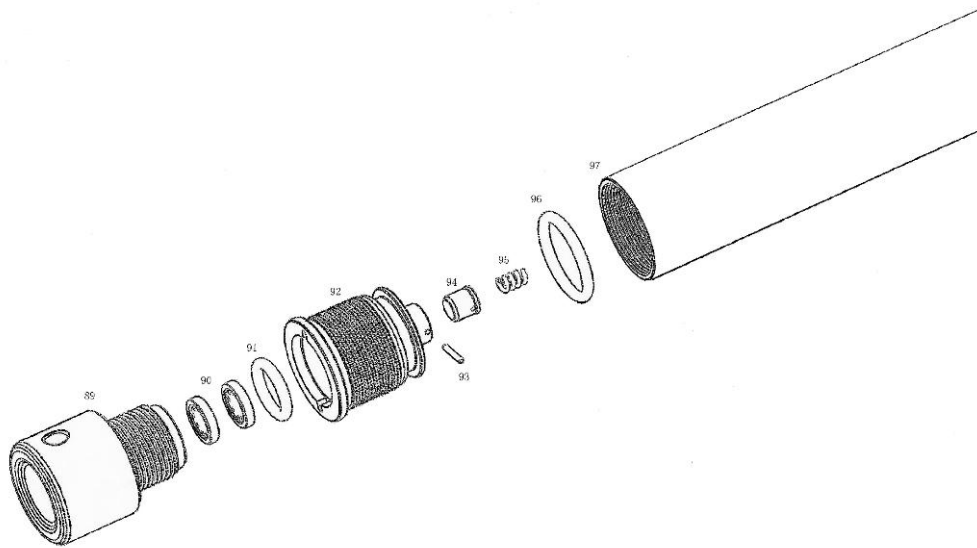


Exploded Drawing 3.

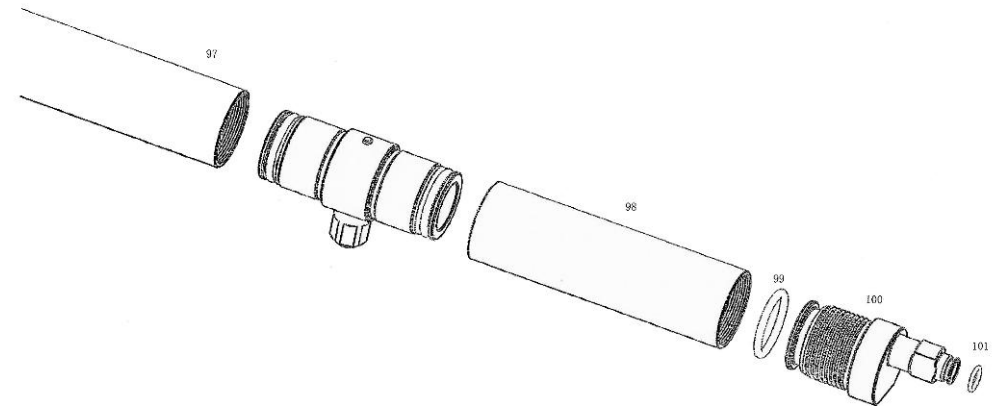




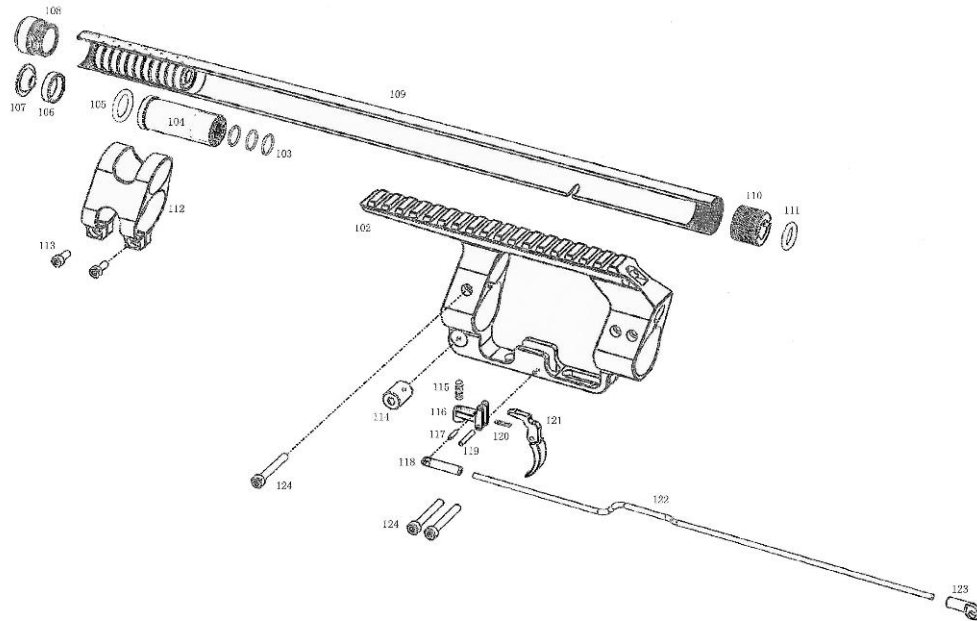
Exploded Drawing 4.



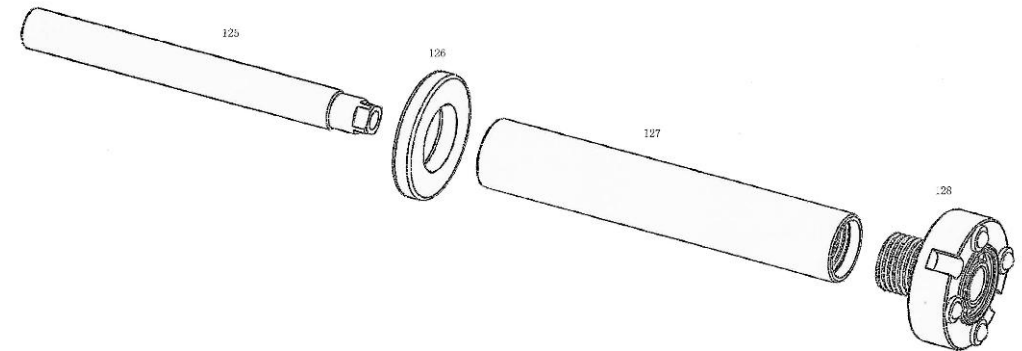
Exploded Drawing 5.



Exploded Drawing 6.

















Exploded Drawing 7.































This exploded view diagram illustrates the assembly of a handgun. The main body of the handgun is shown in the lower center. Various components are shown in their relative positions for assembly, with callout numbers indicating their sequence:




- 133**: Slide cover
- 130**: Slide
- 131**: Slide stop
- 132**: Slide stop pin
- 134**: Recoil spring
- 129**: Trigger assembly
- 136**: Trigger pin
- 140**: Trigger guard
- 141**: Trigger guard pin
- 142**: Trigger guard spring
- 143**: Trigger guard cap
- 137**: Trigger guard cap pin
- 138**: Trigger guard cap spring
- 139**: Trigger guard cap pin

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| Item | Photo | Specification |
|------|---|---|
| 15 |  | Close Valve Spring |
| 16 |  | Close Valve Spring Stem |
| 17 |  | Close Valve Dynamic Wheel Adjust Spring |
| 18 |  | Close Valve Brass Housing Internal to Stem Seal |
| 19 |  | Close Valve Brass Housing Internal Seal Top |
| 20 |  | Close Valve Brass Housing Internal Seal Btm 6.4x1.2NBR90+Molybdenumdisulfide |
| 21 |  | Brass Housing O-Ring 17x1.5 NBR90 |
| 22 |  | Close Valve Brass Housing |
| 23 |  | Close Valve Dynamic Pressure Adjust Threaded Screw Top |
| 24 |  | Safety Lever Detent Ball |
| 25 |  | Safety Lever Detent Ball Spring 3x5.5x0.6 |
| 26 |  | Safety Lever Adjust Tension Allen Set Screw M4x6 |
| 27 |  | Safety Lever |
| 28 |  | Striker Sear |

| Item | Photo | Specification |
|------|---|--|
| 29 |  | Receiver Striker Sear Catch Pin Ø3.5x16 |
| 30 |  | Black Plastic Receiver Pin Cover 3.5x5.6 |
| 31 |  | Sear Spring 5.3x13x0.5 |
| 32 |  | Sear Catch |
| 33 |  | Receiver Trigger Arm Pin Ø3x16 |
| 34 |  | Black Plastic Receiver Pin Cover 3x4.6 |
| 35 |  | Trigger Arm |
| 36 |  | Sear Catch Arm |
| 37 |  | Sear Catch Arm Pin Ø3x19 |
| 38 |  | Black Plastic Receiver Pin Cover 3x5.6 |
| 39 |  | Trigger Tension Fine Adjust Spring 2.5x11x0.5 |
| 40 |  | Trigger Tension Fine Adjust Spring Base M5x10 |
| 41 |  | Receiver Pressure Gage O-Ring 4x1.5 NBR90 |
| 42 |  | Receiver Pressure Gage |









| Item | Photo | Specification |
|------|---|---|
| 43 |  | Plastic Housing for Magazine Indexing Arm |
| 44 |  | Magazine Indexing Arm |
| 45 |  | Magazine Indexing Spring |
| 46 |  | Magazine Release Arm Tension Spring 2.9x30x0.6 |
| 47 |  | Magazine Release Pusher |
| 48 |  | Metal Surround to Gauge and Magazine Release Arm Housing |
| 49 |  | Magazine Release Arm |
| 50 |  | Magazine Release Arm Pin ∅2x8 |
| 51 |  | Magazine Release Assembly Allen Screw (short) M3x6 |
| 52 |  | Magazine Release Assembly Allen Screw (long) M3x12 |
| 53 |  | Air Mag Index Assist Pin O-Ring 4.5x1.2NBR90+Molybdenumdisulfide |
| 54 |  | Air Mag Index Assist Pin ∅2.5x11 |
| 55 |  | Brass Insert Screw O-Ring 4.5x1 NBR80 |
| 56 |  | Brass Insert Screw for Air Assist Magazine |















| Item | Photo | Specification |
|------|---|---|
| 57 |  | Magazine Plastic Side Cover (opposite gauge side) |
| 58 |  | Magazine Plastic Side Cover Allen Screw M3x6 |
| 59 |  | Plastic Breech to Magazine Seal |
| 60 |  | Breech Seal O-Ring 11.5x1.5 NBR90 |
| 61 |  | Barrel (specify .22 or .25 caliber) |
| 62 |  | Barrel Retain Nut M12x1.25 |
| 63 |  | Barrel Housing Base to Magazine Base Allen Screw M3x14 |
| 64 |  | Barrel Housing Base |
| 65 |  | Magazine Base |
| 66 |  | Magazine Stop Guide |
| 67 |  | Magazine Stop Guide Spring |
| 68 |  | Magazine Stop Guide Spring Pin ∅1.5x18 |
| 69 |  | Magazine Stop |
| 70 |  | Magazine Stop Retaining Pin ∅1.5x10 |

















| Item | Photo | Specification |
|------|---|--|
| 71 |  | Magazine Front Cover |
| 72 |  | Bearing of Magazine |
| 73 |  | Magazine (specify -- .22 is 19 shots/.25 is 17 shots) |
| 74 |  | Barrel Housing Allen Screw M4x12 |
| 75 |  | Cylinder Tube O-Ring 29x3 NBR90 |
| 76 |  | Regulator Cylinder Tube Housing |
| 77 |  | Regulator Top Stem Top Seal to Housing |
| 78 |  | Regulator Top Stem O-Ring 6x1.5 NBR90 |
| 79 |  | Regulator Top Seat O-Ring 9x1 NBR90 |
| 80 |  | Regulator Seat and Stem Assembly |
| 81 |  | Regulator Bottom Seat and Stem O-Ring 10x1.5 NBR90 |
| 82 |  | Regulator Metal Housing O-Ring 15x1.5 NBR75 |
| 83 |  | Regulator Metal Housing |
| 84 |  | Regulator Plastic Seal of Bottom Stem |



| Item | Photo | Specification |
|------|---|---|
| 85 |  | Regulator Bottom Stem and Washer Guide |
| 86 |  | Regulator Belleville Washer |
| 87 |  | Regulator Nut Base of Belleville Washer Stack |
| 88 |  | Regulator Adjustment Allen Set Screw |
| 89 |  | High Pressure Tube Threaded Probe Insert Fill Cap |
| 90 |  | High Pressure End Cap Plastic Filler Disc |
| 91 |  | High Pressure End Cap Internal O-Ring 20x3 NBR80 |
| 92 |  | High Pressure Tube Threaded End Cap w Fill Stop |
| 93 |  | Fill Stop Retain Pin Ø1.5x14 |
| 94 |  | High Pressure Fill Stop |
| 95 |  | High Pressure Fill Stop Spring 4x12x0.5 |
| 96 |  | Cylinder Tube O-Ring 29x3 NBR90 |
| 97 |  | High Pressure Titanium Tube |
| 98 |  | Regulated Pressure Tube |

| Item | Photo | Specification |
|------|---|---|
| 99 |  | Cylinder Tube O-Ring 29x3 NBR90 |
| 100 |  | Regulated Pressure Tube Housing with Connector |
| 101 |  | Regulated Pressure Housing Connector O-Ring 11.5x1.5 NBR90 |
| 102 |  | Tube and Barrel Frame with Picatinny Rail |
| 103 |  | Barrel to Shroud Plastic Bushing O-Ring (back) 14x1 NBR70 |
| 104 |  | Barrel to Shroud Plastic Bushing |
| 105 |  | Barrel to Shroud Plastic Bushing O-Ring (front) 22x3 NBR70 |
| 106 |  | Shroud Baffle Spacer |
| 107 |  | Shroud Baffle |
| 108 |  | Shroud End Muzzle Cap |
| 109 |  | Barrel Shroud |
| 110 |  | Barrel Shroud Plastic Threaded Bushing |
| 111 |  | Barrel Shroud Plastic Threaded Bushing O-Ring 18x3 NBR70 |
| 112 |  | Barrel Band |

| Item | Photo | Specification |
|------|---|--|
| 113 |  | Barrel Band Allen Screw M4x10 |
| 114 |  | Stock Retain Pin Rubber Bushing |
| 115 |  | Trigger Adjust Allen Set Screw M4x12 |
| 116 |  | Trigger/Trigger Arm Housing |
| 117 |  | Trigger Arm Housing Pin (short) Ø2x8 |
| 118 |  | Trigger Arm Adjuster (front) |
| 119 |  | Trigger Arm Housing Pin (long) Ø2.5x16 |
| 120 |  | Trigger Spring |
| 121 |  | Trigger |
| 122 |  | Trigger Arm (threaded both ends) |
| 123 |  | Trigger Arm Adjuster (rear) |
| 124 |  | Tube and Barrel Frame Allen Screw M4x28 |
| 125 |  | Dynamic Power Adjust Stem |
| 126 |  | Dynamic Power Buffer for stock |

| Item | Photo | Specification |
|------|---|--|
| 127 |  | Dynamic Power Tube Housing |
| 128 |  | Dynamic Power Wheel with Bearing and Detent Ball Stops |
| 129 |  | Rubber Anti Vibration Receiver to Stock Buffer |
| 130 |  | Barrel Housing to Receiver Allen Screw M3x35 |
| 131 |  | Regulated Pressure Tube Housing to Receiver Tab |
| 132 |  | Tab Screw M4x8 |
| 133 |  | Stock Upper Cheek Rest |
| 134 |  | Trigger Arm Stepped Bolt |
| 135 |  | Stock |
| 136 |  | Stock Retaining Pin Ø4x46 |
| 137 |  | Dynamic Power Wheel Click Insert Disk |
| 138 |  | Dynamic Power Wheel |
| 139 |  | Dynamic Power Wheel Allen Screw M4x10 |
| 140 |  | Stock Butt Plastic to Rubber Connector Plate |

| Item | Photo | Specification |
|------|---|------------------------------|
| 141 |  | Stock Butt Plate - Metal |
| 142 |  | Stock Butt Plate Screw M6x20 |
| 143 |  | Stock Rubber Butt Pad |

Note: All the drawings and spare parts list are for reference only, and the actual parts kind prevail!